**SECTION 08 35 13**

**WOOD ACCORDION FOLDING DOORS**

This section includes editing notes to assist the user in editing the section to suit project requirements. These notes are included as hidden text, and can be revealed or hidden by one of the following methods:

Microsoft Word 2007: Click the OFFICE button, select WORD OPTIONS, select DISPLAY, then select or deselect the HIDDEN TEXT option.

Microsoft Word (earlier versions): From the pull-down menus select TOOLS, then OPTIONS. Under the tab labeled VIEW, select or deselect the HIDDEN TEXT option.

Corel WordPerfect: From the pull-down menus select VIEW, then select or deselect the HIDDEN TEXT option.

This master specification section has been prepared by Woodfold Mfg, Inc. for use in the preparation of a project specification section covering wood accordion folding doors.

Woodfold Mfg., Inc. also offers the following additional master specification sections on their other products:

Section 08 3323 - Wood Overhead Coiling Doors

Section 12 2313 - Interior Wood Shutters

This specification is a part of the SpexPlus™ system, which comprises a full architectural master specification that can be used to specify all project requirements.

The following should be noted in using this specification:

Hypertext links to specific websites are included after manufacturer names and names of organizations whose standards are referenced within the text, to assist in product selection and further research. Hypertext links are contained in parenthesis and shown in blue, e.g.:

([www.spexplus.net](http://www.spexplus.net))

Optional text requiring a selection by the user is enclosed within brackets, e.g.: "Section [09 0000.] [\_\_\_\_\_.]"

Items requiring user input are enclosed within brackets, e.g.: "Section [\_\_\_\_\_ - \_\_\_\_\_\_\_\_]."

Optional paragraphs are separated by an "OR" statement, e.g.:

\*\*\*\* OR \*\*\*\*

Sustainable requirements are included for projects requiring LEED certification, and are included as green text. For additional information on LEED, visit the U.S. Green Building Council website at [www.usgbc.org](http://www.usgbc.org).

For assistance on the use of the products in this section, contact Woodfold Mfg., Inc. by calling 503-357-7181, by email at [woodfold@woodfold.com](mailto:woodfold@woodfold.com), or visit their website at [www.woodfold.com](http://www.woodfold.com).

For assistance with obtaining or using the SpexPlus™ Master Specification System contact SpexPlus by calling 1-888-877-SPEX (1-888-877-7739), by email at [chaney@spexplus.net,](mailto:chaney@spexplus.net,) or visit our website at [www.spexplus.net](http://www.spexplus.net).

1. **GENERAL**
   1. SUMMARY

Edit the following paragraphs to include only those items specified in this section.

* + 1. Section Includes:
       1. Wood accordion folding doors.

Coordinate the following paragraphs with other sections in the project manual.

* + 1. Related Sections:
       1. Division 01: Administrative, procedural, and temporary work requirements.
       2. Section 08 7100 - Door Hardware.
       3. Section 09 9100 - Painting.
       4. Section [\_\_ \_\_\_\_ - \_\_\_\_\_\_\_]: Connection to power supply and control wiring.
  1. REFERENCES

In the following paragraphs, retain only those reference standards that are used elsewhere in this section.

* + 1. ASTM International - E336 - Standard Test Method for Measurement of Airborne Sound Attenuation Between Rooms in Buildings and E90 - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements. ([www.fscus.org](http://www.fscus.org))
  1. SUBMITTALS

Limiting submittals to only those actually required helps to minimize liability arising from the review of submittals. Minimize submittals on smaller, less complex projects.

Include the following for submission of shop drawings, product data, and samples for the Architect's review.

* + 1. Submittals for Review:
       1. Shop Drawings: Indicate opening sizes, jamb, sill, and head conditions.
       2. Product Data: Manufacturer’s descriptive literature for door units, and hardware.
       3. Samples:
          1. Color chips illustrating manufacturer’s full range of available colors and finishes.

Include the following for submission of sustainable design submittals.

* + 1. Sustainable Design Submittals:
       1. Recycled Content.
       2. Low-Emitting Materials.

Include the following for submission of closeout submittals for the Owner's record purposes.

* + 1. Closeout Submittals:
       1. Operation and Maintenance Data.
  1. QUALITY ASSURANCE

The following paragraphs specify a minimum level of experience required of the parties performing the work of this section. Retain if required, and edit to suit project requirements.

* + 1. Manufacturer Qualifications: Primary products supplied by single manufacturer with minimum [5] [\_\_] years [documented] experienced in fabrication of accordion folding wood doors.
    2. Installer Qualifications: Minimum [2] [\_\_] years [documented] experience in work of this Section.
    3. Regulatory Requirements: Comply with [applicable accessibility code] [\_\_\_\_] for door opening force.

Include the following for projects requiring LEED certification; edit to include only those materials retained under Part 2 - Products. Verify current recycled content with Woodfold Mfg., Inc.

* + 1. Sustainable Product Requirements:
       1. Sheet products fabricated using low-emitting, urea formaldehyde-free binders.
       2. Recycled content, plywood core: Minimum [\_\_] percent.
       3. Recycled content, steel: Minimum 25 percent.
       4. Recycled content, aluminum: Minimum 25 percent.

Include the following for full size mockups for review of construction or coordination of work of several sections.

* + 1. Mockup:
       1. Size: One full-size door.
       2. Show: Door construction, hardware, and operation.
       3. Locate [where directed.] [\_\_\_\_.]
       4. Approved mockup may remain as part of the Work.
  1. DELIVERY, STORAGE AND HANDLING
     1. Do not deliver doors until proper protection can be provided, and until needed for installation.
     2. Store products in manufacturer’s unopened packaging until ready for installation.
  2. PROJECT CONDITIONS
     1. Maintain temperature and humidity within manufacturer’s recommended limits.
     2. Do not install products under environmental conditions outside manufacturer’s limits.
  3. WARRANTIES
     1. Provide manufacturer’s standard limited warranty against manufacturing defects.

1. **PRODUCTS**
   1. MANUFACTURERS
      1. Contract Documents are based on products by Woodfold Mfg., Inc. [(www.woodfold.com](http://www.woodfold.com))

Edit the following to indicate whether or not substitutions will be permitted for the products in this section.

* + 1. Substitutions: [Under provisions of Division 01.] [Not permitted.]

Include the following for Series 240 accordion folding doors.

* 1. ACCORDION FOLDING DOORS
     1. Source: Series 240 door.
     2. ADA/BOMA SEC 4.1311 Compliant
     3. Components:

Edit the following to indicate required track type.

* + - 1. Track: [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners for surface mounting.] [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners, with aluminum hat channel for recess mounting.] [1/2 x 1-1/8 inch aluminum, I-beam profile, with ceiling clips; capable of being formed to 12-inch radius curve.]
      2. Roller assembly: Nylon wheels on ball-bearing steel axles; riveted to hinge, dual trolley at lead post, single trolley at alternate panels, type for specified track.
      3. Hinge assembly:18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.

The following sentence specifies standard panel core material; delete if specifying decorative

inserts.

* + - 1. Panel core: 1/4 inch thick medium density fiberboard with rabbeted edge for panel connector.

Edit the following to indicate desired panel; facings.

* + - 1. Panel facings: [Laminate.] [Wood veneer.]
      2. Panel connectors: Continuous non-rigid vinyl, inserted and glued into panel rabbet.
      3. Lead post: Extruded aluminum, 3/4 x 2-3/4 inch cross-section.

Include the following paragraph if specifying pairs of doors or intersecting configurations.

* + - 1. Intersecting jamb molding: Types required for indicated configurations.
      2. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; thumbturn both sides with deadlatch is standard.

* + - 1. Latching: [Thumbturn both sides with deadlatch.] [Magnetic catch.] [Thumbturn one side with deadlatch.] [Thumbturn one side, with keylock on side, with deadlatch.] [Keylock both sides, with deadlatch.]
    1. Finishes:

A wide variety of non-standard finishes can be applied to standard panels, including custom wood finishes, wallcoverings, plastic laminates, custom logos, and murals. Contact Woodfold Mfg., Inc. for available options.

Edit the to specify manufacturer’s standard finishes on standard panels; consult manufacturer's product literature.

* + - 1. Panels: [laminate, [\_\_\_\_] pattern on sight-exposed face; unfinished or special paint.] [Hardwood veneer, [\_\_\_\_] species, with sealer and clear lacquer topcoats on sight-exposed face; unfinished or special finish.
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish.

\*\*\*\* OR \*\*\*\*

Include the following for Series 440 Visifold accordion folding security doors.

* 1. ACCORDION FOLDING SECURITY DOORS
     1. Source: Series 440 Visifold door.
     2. ADA/BOMA SEC 4.1311 Compliant
     3. Components:

Edit the following to indicate required track type.

* + - 1. Track: [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners for surface mounting.] [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners, with aluminum hat channel for recess mounting.] [1/2 x 1-1/8 inch aluminum, I-beam profile, with ceiling clips; capable of being formed to 12-inch radius curve.]
      2. Roller assembly: Nylon wheels on ball-bearing steel axles; riveted to hinge, dual trolley at lead post, single trolley at alternate panels, type for specified track.
      3. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.
      4. Panel frame: Aluminum vertical channels, inside dimension between webs to accept 1/8 inch thick material.

Edit the following to indicate desired panel material. Acrylic sheet is standard; optional panels of 1/8 inch thick material can be specified. Contact Woodfold Mfg., Inc. for options.

* + - 1. Panels: [1/8 inch thick transparent acrylic sheet.] [1/8 inch thick [\_\_\_\_].]
      2. Panel connectors: Continuous non-rigid vinyl, inserted into panel frame channel.
      3. Lead post: Extruded aluminum, 3/4 x 2-3/4 inch cross section.

Include the following paragraph if specifying pairs of doors or intersecting configurations.

* + - 1. Intersecting jamb molding: Types for indicated configurations.
      2. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; thumbturn both sides with deadlatch is standard.

* + - 1. Latching: [Thumbturn both sides with deadlatch.] [Magnetic catch.] [Thumbturn one side with deadlatch.] [Thumbturn one side, with keylock on side, with deadlatch.] [Keylock both sides, with deadlatch.]
    1. Finishes:

Edit the following to indicate desired panel finish.

* + - 1. Panels: [Clear.] [Bronze.] [\_\_\_\_.]
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish.

\*\*\*\* OR \*\*\*\*

Include the following for Series 540 Visifold security doors.

* 1. ACCORDION FOLDING SECURITY DOORS
     1. Source: Series 540 Visifold Plus door.
     2. ADA/BOMA SEC 4.1311 Compliant
     3. Components:

Edit the following to indicate required track type.

* + - 1. Track: [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners for surface mounting.] [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners, with aluminum hat channel for recess mounting.] [1/2 x 1-1/8 inch aluminum, I-beam profile, with ceiling clips; capable of being formed to 12-inch radius curve.]
      2. Roller assembly: Nylon wheels on ball-bearing steel axles; riveted to hinge, dual trolley at lead post, single trolley at alternate panels, type for specified track.
      3. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.

Edit the following to indicate desired panel material. Acrylic sheet is standard; optional panels of 1/8 inch thick material can be specified. Contact Woodfold Mfg., Inc. for options.

* + - 1. Panels: [1/8 inch thick transparent acrylic sheet.] [1/8 inch thick [\_\_\_\_].]
      2. Panel connectors: Continuous non-rigid vinyl, inserted into panel frame channel.
      3. Lead post: Extruded aluminum, 3/4 x 2-3/4 inch cross section.

Include the following paragraph if specifying pairs of doors or intersecting configurations.

* + - 1. Intersecting jamb molding: Types for indicated configurations.
      2. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; pull with keylock both sides with deadlatch is standard.

* + - 1. Latching: [Keylock both sides, with deadlatch.] [Magnetic catch.] [Thumbturn one side with deadlatch.] [Thumbturn both sides with springlatch.] Thumbturn one side, with keylock one side, with deadlatch.] [Thumbturn both sides with deadlatch.]
    1. Finishes:

Edit the following to indicate desired panel finish.

* + - 1. Panels: [Clear.] [Bronze.] [\_\_\_\_.]
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish.

\*\*\*\* OR \*\*\*\*

Include the following for Series 640 Alumifold doors.

* 1. ACCORDION FOLDING SECURITY DOORS
     1. Source: Series 640 Aumifold door.
     2. Components:

Edit the following to indicate required track type.

* + - 1. Track: [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners for surface mounting.] [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners, with aluminum hat channel for recess mounting.] [1/2 x 1-1/8 inch aluminum, I-beam profile, with ceiling clips; capable of being formed to 12-inch radius curve.]
      2. Roller assembly: Nylon wheels on ball-bearing steel axles; riveted to hinge, dual trolley at lead post, single trolley at alternate panels, type for specified track.
      3. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.

Edit the following to indicate desired panel material. Acrylic sheet is standard; optional panels of 1/8 inch thick material can be specified. Contact Woodfold Mfg., Inc. for options.

* + - 1. Panels: 0.08 inch thick solid aluminum, 4-1/4 inches wide.
      2. Panel connectors: Continuous non-rigid vinyl, inserted into panel frame channel.
      3. Lead post: Extruded aluminum, 3/4 x 2-3/4 inch cross section.

Include the following paragraph if specifying pairs of doors or intersecting configurations.

* + - 1. Intersecting jamb molding: Types for indicated configurations.
      2. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; latch two sides is standard.

* + - 1. Latching: [Thumbturn both sides with deadlatch.] [Magnetic catch.] [Thumbturn one side with deadlatch.] [Thumbturn one side, with keylock one side, with deadlatch.] [Keylock both sides, with deadlatch.]
    1. Finishes:

Edit the following to indicate desired panel finish.

* + - 1. Panels: [Clear anodized aluminum, solid.] Clear anodized aluminum, decorative perforation, nominal 1/2 x 1 inch openings.]
      2. Steel: Manufacturer's standard finish, in color complementing panel finish.
      3. Aluminum: Manufacturer's standard finish, in color complementing panel finish.

\*\*\*\* OR \*\*\*\*

Include the following for Series 740 Alumifold door.

* 1. ACCORDION FOLDING SECURITY DOORS
     1. Source: Series 740 Alumifold door.
     2. Components:

Edit the following to indicate required track type.

* + - 1. Track: [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners for surface mounting.] [1-1/8 x 1 inch aluminum, pre-punched for screw fasteners, with aluminum hat channel for recess mounting.] [1/2 x 1-1/8 inch aluminum, I-beam profile, with ceiling clips; capable of being formed to 12-inch radius curve.]
      2. Roller assembly: Nylon wheels on ball-bearing steel axles; riveted to hinge, dual trolley at lead post, single trolley at alternate panels, type for specified track.
      3. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.

Edit the following to indicate desired panel material. Acrylic sheet is standard; optional panels of 1/8 inch thick material can be specified. Contact Woodfold Mfg., Inc. for options.

* + - 1. Panels: 0.08 inch thick solid aluminum, 4-1/4 inches wide.
      2. Panel connectors: Continuous non-rigid vinyl with steel rods, inserted into panel frame channel.
      3. Lead post: Extruded aluminum, 3/4 x 2-3/4 inch cross section.

Include the following paragraph if specifying pairs of doors or intersecting configurations.

* + - 1. Intersecting jamb molding: Types for indicated configurations.
      2. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; pull with keylock both sides is standard.

* + - 1. Latching: [Keylock both sides, with deadlatch.] [Thumbturn both sides with springlatch.] [Thumbturn both sides with deadlatch.]
    1. Finishes:

Edit the following to indicate desired panel finish.

* + - 1. Panels: [Clear anodized aluminum, solid.] Clear anodized aluminum, decorative perforation, nominal 1/2 x 1 inch openings.]
      2. Steel: Manufacturer's standard finish, in color complementing panel finish.
      3. Aluminum: Manufacturer's standard finish, in color complementing panel finish.

\*\*\*\* OR \*\*\*\*

Edit the following to indicate desired finishes.

Include the following for Series 220 folding closet doors.

* 1. ACCORDION FOLDING ROOM DIVIDER DOORS
     1. Source: Series 220 door.
     2. ADA/BOMA SEC 4.1311 Compliant
     3. Components:
        1. Track: 1-1/8 x 1 inch aluminum, pre-punched for screw fasteners, for surface mounting.
        2. Roller assembly: Nylon wheels with Lexan axles; riveted to hinge, single trolley at alternate panels.
        3. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.
        4. Panels: 1/4 inch thick medium density fiberboard with rabbeted edge for panel connector.
        5. Panel connectors: Continuous non-rigid vinyl, inserted and glued into panel rabbet.
        6. Handle: Rigid molded polyvinyl chloride, full length of door, with molded finger pull both sides.
        7. Latching: Magnetic catch, with strike plate.
     4. Finishes:

A wide variety of non-standard finishes can be applied to standard panels, including custom wood finishes, wallcoverings, plastic laminates, custom logos, and murals. Contact Woodfold Mfg., Inc. for available options.

Edit the following to indicate desired finishes.

* + - 1. Panels: [laminate, [\_\_\_\_] pattern on sight-exposed face; unfinished or special paint.] [Hardwood veneer, [\_\_\_\_] species, with sealer and clear lacquer topcoats on sight-exposed face; unfinished or special finish.
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish..

\*\*\*\* OR \*\*\*\*

Include the following for Series 2100 accordion folding acoustic rated doors.

* 1. ACCORDION FOLDING ACOUSTIC RATED DOORS
     1. Source: Series 2100 door.
     2. Field Sound Transmission Class (FSTC): 21, tested to ASTM E90.
     3. Components:
        1. Track: 2 x 1-1/8 inch aluminum, pre-punched for screw fasteners for surface mounting.
        2. Head molding: Hardwood molding for sound seal to top sweep strips.
        3. Roller assembly: Nylon wheels on ball-bearing steel axles; riveted to hinge, dual trolley at lead post, single trolley at alternate panels.
        4. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension.
        5. Sound seal: Extruded vinyl sweeps attached to top and bottom hinge assemblies; 1/2 inch wide sweep for top hinge, 1-3/8 inches wide sweep for bottom hinge.
        6. Panels: 1/4 inch thick medium density fiberboard with rabbeted edge for panel connector.
        7. Panel connectors: Continuous non-rigid vinyl, inserted and glued into panel rabbet.
        8. Lead post: Extruded aluminum, 3/4 x 2-3/4 inch cross section.
        9. Interlocking jamb moldings: Types for indicated configurations; aluminum with sound seal gaskets.
        10. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; Thumbturn both sides with deadlatch is standard.

* + - 1. Latching: [Thumbturn both sides with deadlatch.] [Thumbturn one side with deadlatch.] [Thumbturn one side, with keylock one side, with deadlatch.] [Keylock both sides, with deadlatch.] [Magnetic catch.]
    1. Finishes:

A wide variety of non-standard finishes can be applied to standard panels, including custom wood finishes, wallcoverings, plastic laminates, custom logos, and murals. Contact Woodfold Mfg., Inc. for available options.

Edit the following to indicate desired finishes.

* + - 1. Panels: [laminate, [\_\_\_\_] pattern on sight-exposed face; unfinished or special paint.] [Hardwood veneer, [\_\_\_\_] species, with sealer and clear lacquer topcoats on sight-exposed face; unfinished or special finish.
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish.

\*\*\*\* OR \*\*\*\*

Include the following for Series 3300 accordion folding acoustic rated doors.

* 1. ACCORDION FOLDING ACOUSTIC RATED DOORS
     1. Source: Series 3300 door.
     2. Field Sound Transmission Class (FSTC): 33, tested to ASTM E336.
     3. Components:
        1. Track: 2-1/2 x 1-3/4 inches aluminum, pre-punched for screw fasteners for surface mounting.

Edit the following to indicate head molding or optional head track.

* + - 1. [Head molding: Hardwood molding for sound seal to top sweep strips painted white.] [Head track: Aluminum Ceiling Guard, two-piece, for sound seal to top sweep strips.]
      2. Roller assembly: Nylon wheels on ball-bearing steel axles; rivet-attached to connecting clips, dual trolley at lead post, single trolley at alternate panels, type for specified track.
      3. Hinge assembly: 18 gauge steel, continuous pin, riveted to top and bottom of door panel, with automatic stop at full extension; pantograph action for dual-wall door assembly.
      4. Panels: 1/4 inch thick medium density fiberboard with rabbeted edge for panel connector.
      5. Acoustical liner: Applied to inside faces of both walls.
      6. Panel connectors: Continuous non-rigid vinyl, inserted and glued into panel rabbet.
      7. Lead post: Extruded aluminum, 2-7/8 x 4-1/2 inches cross-section, with jamb molding.

Edit the following to indicate desired panel jamb.

* + - 1. Jamb panel: [Flush] [Post] [Sliding] type.
      2. Handle: Rigid molded polyvinyl chloride.

Edit the following to indicate desired latching; thumbturn both sides with deadlatch is standard.

* + - 1. Latching: [Thumbturn both sides with deadlatch.] [Thumbturn one side with deadlatch.] [Thumbturn one side, with keylock one side, with deadlatch.] [Keylock both sides, with deadlatch.] [Magnetic catch.]
    1. Finishes:

A wide variety of non-standard finishes can be applied to standard panels, including custom wood finishes, wallcoverings, plastic laminates, custom logos, and murals. Contact Woodfold Mfg., Inc. for available options.

Edit the following to indicate desired finishes.

* + - 1. Panels: [laminate, [\_\_\_\_] pattern on sight-exposed face; [Hardwood veneer, [\_\_\_\_] species, with sealer and clear lacquer topcoats on sight-exposed face; or special finish.
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish.
      3. Head moldings: Finish coordinated with hardware and track system.

\*\*\*\* OR \*\*\*\*

* 1. ACCORDION FOLDING ACOUSTIC RATED DOORS
     1. Source: Series 4166 & 4188 door.
     2. Sound Transmission Class (FSTC): 41, tested to ASTM E336.
     3. Components:
        1. Track: 2 x 1-1/4 inches aluminum, pre-punched for screw fasteners for surface mounting.

Edit the following to indicate head molding or optional head track.

* + - 1. [Head molding: Hardwood molding for sound seal to top sweep strips.] [Head track: Aluminum, for sound seal to top sweep strips.] [Ceiling Guard Track: Aluminum]
      2. Roller assembly: Nylon-tired steel ball-bearing wheels; 4 wheeled carriers on each volute and at lead post, type for specified track.
      3. Hinge assembly: 16 gauge steel, pantograph action for dual-wall door assembly.
      4. Panels: 1/2 inch thick medium density fiberboard with routed edge for vinyl hinging.
      5. Panel options: Nominal 6” (4166) or 8” (4188) wide panels.
      6. Acoustical liner: Applied to inside faces of both walls.
      7. Panel connectors: Continuous non-rigid vinyl, inserted and attached into routed edge.
      8. Lead post: Extruded aluminum, 3-7/16 x 4-7/8 inches cross-section, with jamb molding.

Edit the following to indicate desired panel jamb.

* + - 1. Jamb panel: [Post] [Sliding] type.
      2. Handle: Steel.

Edit the following to indicate desired latching; thumbturn both sides with deadlatch is standard.

* + - 1. Latching: [Thumbturn both sides with deadlatch.] [Thumbturn one side with deadlatch.] [Thumbturn one side, with keylock one side, with deadlatch.] [Keylock both sides, with deadlatch.]
    1. Finishes:

A wide variety of non-standard finishes can be applied to standard panels, including custom wood finishes, wallcoverings, plastic laminates, custom logos, and murals. Contact Woodfold Mfg., Inc. for available options.

Edit the following to indicate desired finishes.

* + - 1. Panels: [laminate, [\_\_\_\_] pattern on sight-exposed face.
      2. Aluminum: Manufacturer’s standard finish, in color complementing panel finish.
      3. Head moldings: Finish coordinated with track system.

1. **EXECUTION**
   1. INSTALLATION
      1. Install door assembly in accordance with manufacturer's instructions.
      2. Anchor to adjacent construction without distortion or stress.
      3. Fit and align door assembly including hardware, level and plumb, to provide smooth operation.
   2. ADJUSTING
      1. Adjust doors for smooth operation throughout full operating range.

END OF SECTION